



### Features

- Different displays
- Local indication without the need for auxiliary power
- Measurement in all flow directions
- Rugged design for extreme operating conditions
- Flexible and can be adapted to meet customer-specific requirements
- Consistently used overall length concept
- Low loss of pressure for gas applications
- Measurement at operating pressures up to 3000 bar
- Measurement at extremely low and high process temperatures (-200°C to +300°C)
- Fast non-interruptive retrofitting of the modules
- Dead space-free, CIP and SIP capable
- SIL 2 certified

### Description

For flow rates up to 120 m<sup>3</sup>/h (water) and 2800 m<sup>3</sup>/h (air)

#### (A) H250/RR/M9

- Local display without auxiliary power
- max. 2 limit monitors of the type NAMUR, NAMUR security-relevant, or 3-wire open collector
- 2-wire current output 4...20 mA, HART™ or Profibus communication
- 6-character flowmeter (non-Ex)

#### (B) H250/RR/M10

- Pressure-resistant casing Ex d
- 2 digitally adjustable limit monitors, 2-wire open collector or NAMUR type
- 2-wire current output 4...20 mA, HART™ communication

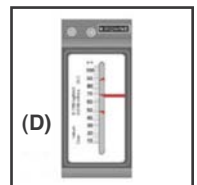
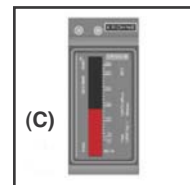
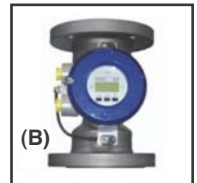
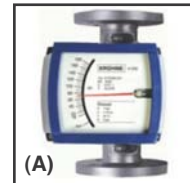
- Pulse output up to 10Hz (also for electromechanical counter)
- 12-character flowmeter with external back-spacing (batch operation)

#### (C) H250/RR/M8E

- Slim housing allows high density installations
- 2-wire current output 4...20 mA, HART™ communication

#### (D) H250/RR/M8M

- Slim housing allows high density installations
- Local display without auxiliary power
- 2 limit monitors, 2-wire NAMUR type or NAMUR security-relevant





## Specifications

Application range	Flow measurement of liquids, gases and vapors
Function / measuring principle	Suspended solid particle measuring principle
Measuring accuracy H250 /RR /HC /F	± 1.6% acc. to directive VDI / VDE 3513, sheet 2
Measuring accuracy H250/C (ceramic/PTFE)	± 2.5% acc. to directive VDI / VDE 3513, sheet 2
Inlet run	≥ 5 x DN
Outlet run	≥ 3 x DN
Operating pressure PS	up to 3000 bar per directive 97/23/ EC, April 29, 1999
Test pressure PT	per pressure equipment directive 97/23/EC or AD 2000-HP30
Min. required operating pressure	Twice as great as pressure loss (see measuring ranges)
Suspended solid particle decrease during gas measurement recommended:	
DN15 / ½"	Operating pressure less than 0.3 bar
DN25 / 1"	Operating pressure less than 0.3 bar
DN50 / 2"	Operating pressure less than 0.2 bar
DN80 / 3"	Operating pressure less than 0.2 bar
DN100 / 4"	Operating pressure less than 0.2 bar

### Nominal sizes, DIN

Nominal sizes as per EN 1092-1	Bolts	Tightening torques	
	Quantity x size	SI [Nm]	Imp [lb-ft]
DN15 PN40 to DN100 PN16	4 x M12 to 8 x M16	9.8 to 67	7.1 to 48

### Nominal sizes, ASME

Normal sizes as per ASME B 16.5	Bolts	Tightening torques	
	Quantity x size	SI [Nm]	Imp [lb-ft]
½" to 4" 150 lbs / 300 lbs	4 x ½" to 8 x 5/8"	5.2 to 50	3.8 to 36

### Process connections

	Standards	Connection dimensions	Pressure rating
Flange (H250/RR /HC /C)	EN-1092-1	DN15...DN100	PN16...PN100
	ASME B16.5	1/2"...4"	150 lbs...600 lbs
	JIS B 2238	LR15...LR100	10K...20K
Clamp connections (H250/RR /F)	DIN 32676	DN15...DN100	10 bar...16 bar
	ISO 2852	Size 25...139.7	10 bar...16 bar
Threaded connections (H250/RR /HC /F)	DIN 11851	DN15...DN100	25 bar...40 bar
	SMS 1146	1"...4"	6 bar
Inside thread welded (H250/RR /HC)	ISO 228	G1/2"...G2"	PN50
	ASME B1.20.1	1/2" ...2" NPT	
Inside thread, screwed (H250/RR /HC) with insert and union nut	ISO 228	G1/2"...2"	PN40...PN50
	ASME B1.20.1	1/2" ...2" NPT	
Aseptic threaded connection (H250/F)	DIN 11864 - 1	DN15...DN50	PN40
	-	DN80...DN100	PN16
Aseptic flange (H250/F)	DIN 11864 - 2	DN15...DN50	PN40
	-	DN80...DN100	PN16
Meters (H250/RR /HC) with heating:	EN 1092-1	DN15	PN40
Heating with flange connection	ASME B16.5	1/2"	150 lbs / RF
Heating with pipe connection for Ermeto	-	E12	PN40

Higher pressure ratings and other connection on request

# Model H250 Variable Area Flowmeters

## Specifications

### Materials

RR - stainless steel, HC - Hastelloy, C - ceramic/PTFE, F - food

Device	Measuring tube	Flanges / raised face	Suspended solid particle	Receiver / guide	Circular orifice
H250/RR	CrNi steel 1.4404 <b>1</b>	CrNi steel 1.4404 massive <b>1</b>	CrNi steel 1.4404 <b>1</b>	CrNi steel 1.4404 <b>1</b>	-
H250/HC	Hastelloy C4 (2.4610)	CrNi steel 2.4610 with Hastelloy C4 (2.4610) plated <b>1</b>	Hastelloy C4 (2.4610)	Hastelloy C4 (2.4610)	-
H250/C <b>2</b>	CrNi steel 1.4571 with PTFE liner <b>3</b>	CrNi steel 1.4571 with PTFE liner <b>3</b>	HC4, PTFE or Al2O3 with seal: Kalrez KLR 6375 <b>4</b>	Al2O3 and PTFE	Al2O3
H250/F <b>5</b>	CrNi steel 1.4435	CrNi steel 1.4435	CrNi steel 1.4435	CrNi steel 1.4435	-

- 1** deliverable on request CrNi steel 1.4571, with clamp connections CrNi steel 1.4435
- 2** DN100 / 4" only PTFE
- 3** PTFE-TFM (electrically nonconductive)
- 4** Gasket 2035 (Kalrez) or 4079
- 5** wetted surfaces Ra ≤ 0.8 μm

### Further options:

- Special material on request: e.g. SMO 254, Titan, 1.4435
- Suspended solid particle decrease: ceramic or PEEK
- Seal for devices with internal thread: O-ring FPM / FKM

## Technical data for indicators M8 M9 M10

### Indicator M8

#### M8M limit switch

Clamp connection	2.5mm <sup>2</sup>		
Limit switches	SC3,5-N0-Y	SJ3,5-SN	SJ3,5-S1N
Type	2-wire NAMUR	2-wire NAMUR	2-wire NAMUR
Switch configuration	Normally closed	Normally closed	Normally open
Nominal voltage U <sub>0</sub>	8 VDC	8 VDC	8 VDC
Pointer shaft not read	≥3 mA	≥3 mA	≤1 mA
Pointer shaft read	≤1 mA	≤1 mA	≥3 mA

#### M8E current output

Cable gland	M16 x 1.5
Pipe diameter	8...10 mm
Clamp-type terminal	4 mm <sup>2</sup>
Measuring signal	4...20 mA for 0...100% flow value
Power supply	14.8...30 Volt DC
Min. power supply at HART™	20.5 Vdc
Power supply effect	< 0.1%
Input impedance dependence	< 0.1%
Temperature effect	< 10uA / K
Max. input impedance / load	640 Ohm (30VDC)
Min. load at HART™	250 Ohm

#### M8E HART

M8E HART™ Parameterization	
Model name	M8E (230)
HART™ Protocol revision	5.1
Device revision	1
Physical layer	FSK
Device category	Transmitter

#### M8E process variable

M8E process variable flowrate	Values [%]	Signal output [mA]
Over range	+105 (± 1%)	20.64...20.96
Device error identification	> 110	> 21.60
Maximum	112.5	22
Multi drop operation	-	4.5



## Specifications

### Indicator M9

#### M9 cable fitting

Cable fitting	Material	Cable diameter
M 16x1.5 Standard	PA	5...10 mm
M 20x1.5	PA	8...13 mm
M 16x1.5	Nickel-plated brass	5...9 mm
M 20x1.5	Nickel-plated brass	10...14 mm

#### M9 limit switches

Clamp connection	2.5mm <sup>2</sup>			
Limit switches	SC3,5-N0-Y	SJ3,5-SN	SJ3,5-S1N	SB3,5-E2
Type	2-wire NAMUR	2-wire NAMUR	2-wire NAMUR	3-wire
Switch configuration	Normally closed	Normally closed	Normally open	PNP normally open
Nominal voltage U <sub>0</sub>	8 V	8 V	8 V	10...30 V
Pointer shaft not read	≥3 mA	≥3 mA	≤1 mA	≤ 0.3 V
Pointer shaft read	≤1 mA	≤1 mA	≥3 mA	V <sub>b</sub> - 3 V
Continuous current	-	-	-	max. = 100 mA
No-load current I <sub>0</sub>	-	-	-	≤15 mA

#### M9 current output ESK2A

Clamp connection	2.5 mm <sup>2</sup>
Power supply	12...30 VDC
Measurement signal	4.00...20.00 mA for 0...100% flow value
Power supply	12...30 VDC
Min. power supply for HART™	18 VDC
Effect of supply power	< 0.1%
External resistance dependence	< 0.1%
Temperature influence	< 5 mA / K
Max. external resistance / load impedance	800 ohms (30 VDC)
Min. load with HART™	250 ohms

#### M9 ESK2A HART

ESK2A HART™ parameter configuration	
Name of model	ESK2A (226 = E2h)
HART™ protocol revision	5.9
Device revision	1
Physical layer	FSK
Device category	Transmitter non dc isolated device

#### M9 ESK2A process variable

ESK2A process variable flow rate	Values [%]	Signal output [mA]
Over range	+102.5 (± 1%)	20.24...20.56
Device error detection	> 106.25	> 21.00
Maximum	131.25	25
Multi-drop operation	-	4.5
Lift-off voltage	12 VDC	

# Model H250 Variable Area Flowmeters

## Specifications

### M9 ESK totalizer

Clamp connection	2.5 mm <sup>2</sup>	
Power supply	10...30 VDC	
R <sub>ext.</sub> Current loop	0...600 ohms	
Power consumption	max. 2.5 watts	
Max. external resistance / load impedance	720 ohms	depending on power supply
Indicating error	< 1%	maximum one scalar unit
Max. reset voltage	30 VDC	
Min. reset pulse	20 ms	
Power supply	10...30 VDC	
Max. current	50 mA	
Max. dissipation	250 mW	
T on	80 ms	fixed pulse width
T off	depends on flow rate	
V on	V <sub>b</sub> - 3 volts	
V off	0 volts	
Pulse value	1 pulse = 1 display totalizer advance	= 1 flow unit (1 liter, 1 m <sup>3</sup> ...)

### M9 ESK3PA

Clamp connection	2.5mm <sup>2</sup>
Bus cable R'	15...150 ohms/km
Bus cable L'	0.4...1 NH/km
Bus cable C'	80...200 nF/km.

### M9 ESK3PA hardware

Hardware	according to IEC 1158-2 and FISCO model
Power supply	9...32 VDC
Base current	12 mA
Starting current	< Base current
FDE	< 18 mA
Accuracy as per VDI/ VDE 3513	1.6
Measurement resolution	< 0.1 % of full-scale value
Temperature influence	< 0.05 % / K of full-scale value

### M9 ESK3PA software

Software		
GSD	Device master file	
Device profile	Profiles B, V3.0	
Function blocks		
Flow rate (A10)	Volume or mass	
Totalizer (TOT0)	Volume totalizer	Default units: [m <sup>3</sup> ]
Totalizer (TOT1)	Mass totalizer	Default units: [kg]
Address range	0...126, default 126	
SAP's	Service_Access_Points	
DD	Device description	



## Specifications

### Indicator M10

#### M10 indicator

Cable fitting	none	(standard)
M 20x1.5	on request	
M 20x1.5 Ex d	on request	

#### M10 current output

current output	Two-wire technology
Power supply	24 VDC +/- 30
Signal output current	4...20 mA
Effect of supply power	< 0.1
External resistance dependence	< 0.1
Temperature influence	< 5 uA/K
External resistance / load impedance	≤ 630 ohms
External resistance with HART	≥ 250 ohms

#### M10 HART

Name of model	M10A
HART™ protocol revision	5.1
Device revision	1
Physical layer	FSK
Device category	Transmitter

#### M10 process variable

	Values [%]	Signal output [mA]
Over range	+105 (± 1%)	20.64...20.96
Device error detection	> 110	> 21.60
Maximum	112.5	22
Multi-drop operation	-	4.5

#### M10 digital output

Binary outputs	galvanically isolated	
Operating mode	Binary output	NAMUR or open collector
configurable as	switching contact	normally open / normally closed or
	pulse output	max. 10 pulses per second
NAMUR binary output		
Power supply	8 V	
Signal current	> 3 mA if switching value not reached; < 1 mA when switching value reached	
Open collector binary output		
Power supply	8...30 VDC	
Pmax	500 mW	
Imax	100 mA	

#### M10 reset input

Binary input	galvanically isolated	
Operating mode	Counter reset	
configurable as	active HI / active LO	
Voltage level	5...30 VDC	
Current drawn	≤ 1 mA	
Pulse length (active)	≥ 500 ms	

# Model H250 Variable Area Flowmeters

## Specifications

### Temperatures H250/M9 - mechanical display without power supply

	Suspended solid particle	Liner	Measuring temp. [ °C]	Ambient temp. [ °C]
H250/RR	Stainless steel	Stainless steel	+300	
H250/HC	Hastelloy C4	Hastelloy C4	+300	
H250/C	PTFE	PTFE	+70	+70
H250/C	Ceramic	PTFE	+150	+70
H250/C	Ceramic	TFM	+250	+120
H250H - H250U			+100	
Min. temperature of medium				
Standard			-196	
H250H H250U			-40	
Ambient temperatures				
Standard				-40...+120
Screw fitting				-20...+120
H250H H250U				-20...+90

### Temperatures H250/M9 - with electrical components

		TS °C (Tamb. <40°C)		TS °C (Tamb. <60°C) *		
DIN	ASME	Version with	Standard	HT	Standard	HT
DN15, DN25	1/2", 1"	ESK II, ESK-S, ESK3-PA	+200	+300	+180	+300
		ESK II with counter	+200	+200	+80	+130
		Limit monitors SC.. SJ..	+200	+300	+200	+300
		Limit monitor SB..	+200	+300	+130	+295
DN 50	2"	ESK II, ESK-S, ESK3-PA	+200	+300	+165	+300
		ESK II with counter	+180	+300	+75	+100
		Limit monitors SC.. SJ..	+200	+300	+200	+300
		Limit monitor SB..	+200	+300	+120	+195
DN 80, DN100	3", 4"	ESK II, ESK-S, ESK3-PA	+200	+300	+150	+250
		ESK II with counter	+150	+270	+70	+85
		Limit monitors SC.. SJ..	+200	+300	+200	+300
		Limit monitor SB..	+190	+300	+110	+160

\* without heat insulation measures, a heat-resistant cable is necessary (continuous operating temperature of the cable to be used: 100°C)

### Temperatures H250 /M8 /M10

#### M8M

Max. Tmed. at Tamb. +60°C	+200
Min. measuring temperature TS without limit monitor	-80
Min. measuring temperature TS with limit monitor	-25
Max. ambient temperature Tamb.	+70
Min. ambient temperature Tamb.	-25

#### M8E

Max. Tmed. at Tamb. +40°C	+200
Max. Tmed. at Tamb. +50°C	+185
Max. Tmed. at Tamb. +60°C	+145
Min. Tmed.	-25
Max. ambient temperature Tamb.	+70
Min. ambient temperature Tamb.	-25

#### Abbreviations:

- HT- High temperature version
- ESK 2A- Power transmitter, two-wire technology 4 ... 20 mA
- ESK3-PA- PROFIBUS transmitter
- SC- Limit monitor type NAMUR
- SJ- Limit monitor type NAMUR, security-relevant
- SB- Limit monitor type, 3-wire, open collector

#### M10

Max. Tmed. at Tamb. +60°C	+200
Min. measuring temperature TS	-80
Max. ambient temperature Tamb.	+75
Min. ambient temperature Tamb.	-40



## Measuring Ranges

H250/RR - stainless steel, H250/HC - Hastelloy

Measuring span 10 : 1

**Flow values 100%**

H250/RR, H250/HC, H250/F		Water			Air			Max. pressure loss			
Float ▶		TIV	CIV	DIV	TIV (Alu)	TIV	DIV	TIV Alu	TIV	CIV	DIV
Nominal diameter	Cone	[l/h]	[l/h]	[l/h]	[m3/h]	[m3/h]	[m3/h]	[mbar]	[mbar]	[mbar]	[mbar]
DN15 1/2"	K 15.1	18	25	-	0.42	0.7	-	12	21	26	-
	K 15.2	30	40	-	0.7	1	-	12	21	26	-
	K 15.3	55	63	-	1	1.5	-	12	21	26	-
	K 15.4	80	100	-	1.7	2.2	-	12	21	26	-
	K 15.5	120	160	-	2.5	3.6	-	12	21	26	-
	K 15.6	200	250	-	4.2	5.5	-	12	21	26	-
DN25 1"	K 15.7	350	400	700	6.7	10	18 <sup>1</sup>	12	21	28	38
	K 15.8	500	630	1000	10	14	28 <sup>1</sup>	13	22	32	50
	K 15.8	-	-	1600 <sup>2</sup>	-	-	50 <sup>2</sup>	-	-	-	85
DN50 2"	K 25.1	480	630	1000	9.5	14	-	11	24	32	72
	K 25.2	820	1000	1600	15	23	-	11	24	33	74
	K 25.3	1200	1600	2500	22	35	-	11	25	34	75
	K 25.4	1700	2500	4000	37	50	110 <sup>1</sup>	12	26	38	78
	K 25.5	3200	4000	6300	62	95	180 <sup>1</sup>	13	30	45	103 <sup>3</sup>
DN80 3"	K 55.1	2700	6300	8400	58	80	230 <sup>1</sup>	8	13	74	60
	K 55.2	3600	10000	1400	77	110	350 <sup>1</sup>	8	13	77	69
	K 55.3	5100	16000	25000	110	150	700 <sup>1</sup>	9	13	84	104
DN100 4"	K 85.1	12000	25000	37000	245	350	1000 <sup>1</sup>	8	16	68	95
	K 85.2	16000	40000	64000	280	400	1800 <sup>1</sup>	9	16	89	125
DN100 4"	K105.1	19000	63000	100,000	-	550	2800 <sup>1</sup>	-	-	120	220

1 P > 0.5 bar

2 with TR float

3 300 mbar with damping (gas measurement)

Reference condition:

Water 20°C

Air 20°C - 1.013bar abs.

### Notes:

- Air measurement - TIV suspended solid particles: Heating not possible
- The indicated pressure losses apply for water and air at maximum flow.
- Other flow rate measuring ranges can be provided upon request.
- The conversion of other process fluids or operating data (pressure, temperature, density, viscosity) is done at the factory with the help of the calculation procedure as detailed in VDE /VDI Directive 3513

# Model H250 Variable Area Flowmeters

## Measuring Ranges

H250/C - Ceramic/PTFE

Measuring span 10 : 1

**Flow values 100%**

H250/C		Flow			Max. pressure loss		
		Water		Air	Water		Air
Liner / float ▶		PTFE	Ceramic	Ceramic	PTFE	Ceramic	Ceramic
Nominal diameters	Cone	[l/h]	[l/h]	[m <sup>3</sup> /h]	[mbar]	[mbar]	[mbar]
DN15, 1/2"	E 17.2	25	30	-	65	62	62
	E 17.3	40	50	1.8	66	64	64
	E 17.4	63	70	2.4	66	66	66
	E 17.5	100	130	4	68	68	68
	E 17.6	160	200	6.5	72	70	70
	E 17.7	250	250	9	86	72	72
DN25, 1"	E 17.8	400	-	-	111	-	-
	E 27.1	630	500	18	70	55	55
	E 27.2	1000	700	22	80	60	60
	E 27.3	1600	1100	30	108	70	70
	E 27.4	2500	1600	50	158	82	82
DN50, 2"	E 27.5	4000 <sup>1</sup>	2500	75	290	100	100
	E 57.1	4000	4500	140	81	70	70
	E 57.2	6300	6300	200	110	80	80
	E 57.3	10000	11000	350	170	110	110
DN80, 3"	E 57.4	16000 <sup>1</sup>	-	-	284	-	-
	E 87.1	16000	16000	-	81	70	-
	E 87.2	25000	25000	-	95	85	-
DN100, 4"	E 87.3	40000 <sup>1</sup>	-	-	243	-	-
	E 107.1	40000	-	-	100	-	-
	E 107.2	60000 <sup>1</sup>	-	-	225	-	-

<sup>1</sup> special float

Reference condition:

Water 20°C

Air 20°C - 1.013bar abs.

### Notes:

- The indicated pressure losses apply for water and air at maximum flow.
- Other flow rate measuring ranges can be provided upon request.
- The conversion of other process fluids or operating data (pressure, temperature, density, viscosity) is done at the factory with the help of the calculation procedure as detailed in VDE /VDI Directive 3513



## Measuring Ranges

H250H - horizontal installation

Measuring span 10 : 1

**Flow values 100%**

	Suspended solid particle shape	Cone no.	Flow, water [l/h]		Pressure loss [mbar]	
			Spring A	Spring B	Spring A	Spring B
DN15	DIV TB	K 15.1	70		195	
		K 15.2	120		204	
		K 15.3	180		195	
		K 15.4	280		225	
		K 15.5	450		250	
		K 15.6	700		325	
		K 15.7	1200		590	
		K 15.8	1600	2400	950	1600
DN25	DIV T	K 25.1	1300		122	
		K 25.2	2000		105	
		K 25.3	3000		116	
		K 25.4	5000		145	
		K 25.5	8500	10000	217	336
DN50	DIV T	K 55.1	10000		240	
		K 55.2	16000		230	
		K 55.3	22000	34000	220	420
DN80	DIV T	K 85.1	25000		130	
		K 85.2	35000	60000	130	290
DN100	DIV L	K 105.1	80000	120000	250	340

Reference condition:

Water 20°C

### Notes:

- The indicated pressure losses apply for water at maximum flow.
- Other flow rate measuring ranges can be provided upon request.
- Conversion of other process fluids or operating data as detailed in VDE /VDI Directive 3513

# Model H250 Variable Area Flowmeters

## Measuring Ranges

H250U - vertical installation - direction of flow from top down

Measuring span 10 : 1

**Flow values 100%**

	Suspended solid particle shape	Cone no.	Flow, water [l/h]	Pressure loss [mbar]
DN15	DIV TB	K 15.1	65	175
		K 15.2	110	178
		K 15.3	170	180
		K 15.4	260	200
		K 15.5	420	220
		K 15.6	650	290
		K 15.7	1100	520
		K 15.8	1500	840
DN25	DIV T	K 25.1	1150	97
		K 25.2	1800	85
		K 25.3	2700	92
		K 25.4	4500	115
		K 25.5	7600	172
DN50	DIV T	K 55.1	9000	220
		K 55.2	15000	230
		K 55.3	21000	240

Reference condition:

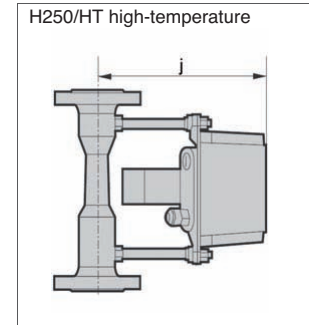
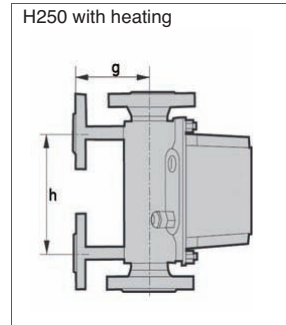
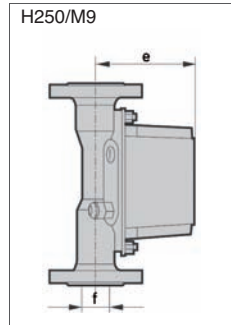
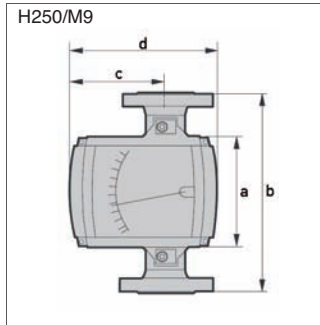
Water 20°C

### Notes:

- The indicated pressure losses apply for water at maximum flow.
- Other flow rate measuring ranges can be provided upon request.
- Conversion of other process fluids or operating data as detailed in VDE /VDI Directive 3513

# Dimensions and Weights

## Dimensions of H250/M9

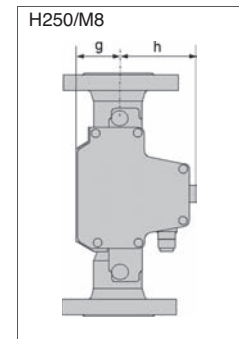
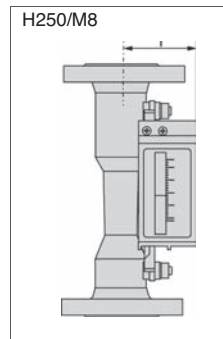
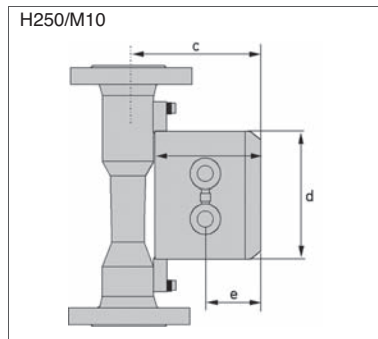
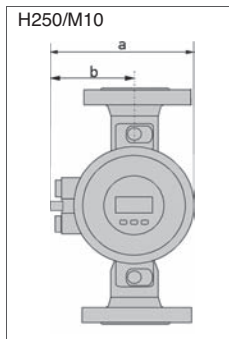


	Dimensions [mm]									
	a	b	c	d	e	Ø f	g	h	j	
DN15 PN40	138	250	110.5	181	107	20	100	150	187	
DN25 PN40	138	250	110.5	181	119	32	106	150	199	
DN50 PN40	138	250	123.5	181	132	65	120	150	212	
DN80 PN40	138	250	123.5	181	148	89	160	150	228	
DN100 PN40	138	250	123.5	181	158	114	150	150	232	

Installation height of H250/C (ceramic/PTFE) from 3"/300 lbs: 300 mm

Installation height of H250/F (food) with threaded connection per ISO 228 with internal thread: 300 mm

## Dimensions of H250/M10 / M8



	M10 dimensions [mm]					M8M dimensions [mm]			M8E dimensions [mm]		
	a	b	c	d	e	f	g	h	f	g	h
DN15 PN40	147	83	118	Ø 132	55	63	60	58.5	53.5	66	52.5
DN25 PN40	147	83	130	Ø 132	55	75	60	58.5	65.5	66	52.5
DN50 PN40	147	83	143	Ø 132	55	89	73	45.5	79.5	79	39.5
DN80 PN40	147	83	160	Ø 132	55	105	73	45.5	95.5	79	39.5
DN100 PN40	147	83	169	Ø 132	55	114	73	45.5	104.5	79	39.5

## Weights

Weights [kg]	H250		with heating		H250/C			Screw connection
	EN 1092-1	Flange connection	Ermeto 12 connection		EN 1092-1	ASME B 16.5 / 150 lbs	ASME B 16.5 / 300 lbs	
DN15 / 1/2"	3.5	5.55	5.7		3.5	3.2	3.5	2
DN25 / 1"	5	7.45	7.6		5	5.2	6.8	3.5
DN50 / 2"	8.2	11.15	11.3		10	10	11	5
DN80 / 3"	12.2	14.75	14.9		13	13	15	7.6
DN100 / 4"	14	17.35	17.5		15	16	17	10.3



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